



At ADM,  
food safety  
depends on every  
Mack, Steve  
and Billy.

Cleveland Milling team members from left:  
Steve Millard, Billy Kibble and Mack Harris

As we transform crops into products that serve vital needs for food, ADM recognizes our responsibility in connecting the harvest to the home—giving full attention to safety, security and product quality.

Food safety is of greater concern today than perhaps ever before in our nation's history. Thanks to extraordinary teams at ADM facilities across the nation, operating a safe environment and exceeding food safety standards is top of mind. It's also what keeps us at the top of our industry. In Cleveland, Tennessee, the dedication of people like Mack Harris, Steve Millard and Billy Kibble have helped our milling facility produce 600,000 pounds of high-quality wheat flour every day.

Across 40 states—from Cassville, Wisconsin, to Valdosta, Georgia; from Buffalo, New York, to Cozad, Nebraska—ADM's 16,000 U.S. employees are dedicated to improving the lives of people in their workplace, their community, our nation and our world.



For more information, visit [www.adm.com/responsibility](http://www.adm.com/responsibility)