



At ADM,  
innovation is making  
the most of every seed,  
kernel, grain  
and bean.

Mankato Soybean Refinery team members from left:  
Jim Klein, Don Vanderhoof and Kyle Kirschman

At ADM's Mankato, Minnesota, facility, more than 170 team members work to transform soybeans into a multitude of uses. These include ingredients for a complete line of zero trans-fat per serving oils and shortenings. These remarkable products are made using an EPA Green Chemistry award-winning process developed by ADM.

As we transform crops into products that serve vital needs for food and energy, ADM is constantly looking for new and better ways to connect the harvest to the home. New cooked-and-ground bean ingredients allow food manufacturers to easily add the goodness and nutrition of beans to their products. We've even developed a new kind of flour that offers the health benefits of whole wheat and the consumer appeal of white flour.

Across 40 states, ADM's 16,000 U.S. employees are always looking for new ways to improve the lives of people in their workplace, their community, our nation and our world.



For more information, visit [www.adm.com/responsibility](http://www.adm.com/responsibility)