



Sales Specification  
Propylene Glycol USP, Excipient grade/EP  
EVO-100™  
ADM Product 049000

Archer Daniels Midland Co.  
1001 Brush College Road  
Decatur, IL 62521  
Phone: 217-451-7418  
Fax: 217-451-2473  
www.adm.com

<u>Specification</u>	<u>Limit</u>	<u>Unit</u>	<u>Method</u>
Assay	99.5	%	ADM PL4
Water	0.2	%	USP
Color(PtCo)	10 Max		APHA
Chlorides	1.0 Max	ppm	ADM PL4
Sulfates	60 Max	ppm	ADM PL4
Acidity, as acetic acid	0.002 Max	%	FCC
Appearance, Clear, free of suspended matter	Pass		USP
Iron	0.5 Max	ppm	ADM PL4
Odor	Essentially odorless		ADM PL4
Ethylene Glycol	0.050	%	ADM PL4
Heavy Metals	5 Max	ppm	USP
Specific Gravity @ 25 °C	1.035-1.037		USP
Residue on Ignition	50 Max	ppm	JP
Bio-based Content	100	%	ASTM-6866



The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. WE DISCLAIM ANY AND ALL WARRANTIES, WHETHER EXPRESS OR IMPLIED, AND SPECIFICALLY DISCLAIM THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT. Our responsibility for claims arising from any claim for breach of warranty, negligence, or otherwise shall not include consequential, special, or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any **license** under any patent held by Archer Daniels Midland Company or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use, or sell products containing Archer Daniels Midland Company ingredients.



Sales Specification  
Propylene Glycol USP, Excipient grade/EP  
EVO-100™  
ADM Product 049000

Archer Daniels Midland Co.  
1001 Brush College Road  
Decatur, IL 62521  
Phone: 217-451-7418  
Fax: 217-451-2473  
www.adm.com



The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. WE DISCLAIM ANY AND ALL WARRANTIES, WHETHER EXPRESS OR IMPLIED, AND SPECIFICALLY DISCLAIM THE IMPLIED WARRANTIES OF MERCHANTABILITY, FITNESS FOR A PARTICULAR PURPOSE, AND NON-INFRINGEMENT. Our responsibility for claims arising from any claim for breach of warranty, negligence, or otherwise shall not include consequential, special, or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any **license** under any patent held by Archer Daniels Midland Company or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use, or sell products containing Archer Daniels Midland Company ingredients.